

SUPERIOR FLUX AND MFG CO -- SOFT SOLDER,75 -- 3439-00-145-9132

=====  
Product Identification  
=====

Product ID:SOFT SOLDER,75

MSDS Date:05/20/1986

FSC:3439

NIIN:00-145-9132

MSDS Number: BDCJD

=== Responsible Party ===

Company Name:SUPERIOR FLUX AND MFG CO

Address:95 ALPHA PARK

City:CLEVELAND

State:OH

ZIP:44143

Country:US

Info Phone Num:216-461-3315

Emergency Phone Num:216-461-3315

Preparer's Name:U

NKNOWN.

CAGE:87618

=== Contractor Identification ===

Company Name:SUPERIOR FLUX AND MFG CO

Address:6615 PARKLAND BLVD

City:SOLOM (FORMALLY CLEVELAND)

State:OH

ZIP:44139

Country:US

Phone:440-349-3000

CAGE:87618

=====  
Composition/Information on Ingredients  
=====

Ingred Name:ZINC CHLORIDE (SARA III)

CAS:7646-85-7

RTECS #:ZH1400000

Fraction by Wt: 30 - 45%

Other REC Limits:NONE RECOMMENDED

OSHA PEL:1 MG/M3

ACGIH TLV:1MG/M3/2STEL(FUME)94

EPA Rpt Qty:1000 LBS

DOT Rpt Qty:1000 LBS

Ingred Name:AMMONIUM CHLORIDE (SARA III)  
CAS:12125-02-9  
RTECS #:BP4550000  
Fraction by Wt: 4 - 15%  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:10 MG/M3  
ACGIH TLV:10 MG/M3 FUME; 9394  
EPA Rpt Qty:5000 LBS  
DOT Rpt Qty:5000 LBS

Ingred Name:HYDROGEN CHLORIDE (HYDROCHLORIC ACID) (SARA III)  
CAS:7647-01-0  
RTECS #:MW4025000  
Fraction by Wt: 3 - 15%  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:C 5 PPM  
ACGIH TLV:C 5 PPM; 9394  
EPA Rpt Qty:5000 LBS  
DOT Rpt Qty:5000 LBS

Ingred Name:WATER  
CAS:7732-18-5  
RTECS  
#:ZC0110000  
Fraction by Wt: BALANCE  
Other REC Limits:NONE RECOMMENDED

=====  
===== Hazards Identification =====

LD50 LC50 Mixture:LD50 (ORAL RAT) IS UNKNOWN.  
Routes of Entry: Inhalation:YES Skin:NO Ingestion:YES  
Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO  
Health Hazards Acute and Chronic:TARGET ORGANS:EYES, SKIN, RESPIRATORY  
& GI TRACTS. ACUTE- CORROSIVE. ZINC CHLORIDE CAN BURN  
GASTROINTESTINAL TRACT IF INGESTED. MAY CAUSE BURNS IF EYE CONTACT

OCCURS. MAY CAUSE EYE AND SKIN DAMGE. CAN CAUSE SKIN IRRITATION.  
CHRONIC- UNKNOWN.

Explanation of Carcinogenicity:NONE  
Effects of Overexposure:EYE, SKIN, RESPIRATORY AND GASTROINTESTINAL  
TRACTS IRRITATION, EYE BURNS, PULMONARY EDEMA, ABDOMINAL PAIN,  
VOMITING, NAUSEA  
Medical Cond Aggravated by Exposure:UNKNOWN.

=====  
===== First Aid Measures =====

First Aid:CALL A DOCTOR IF SYMPTOMS PERSIST. EYE:IMMEDIATELY FLUSH WITH  
WATER FOR 15 MINUTES. HOLD E

EYES:IMMEDIATELY WASH WITH PLENTY OF WATER. IF CONTACT WITH EYES CONTINUES, CALL A DOCTOR.

SKIN:IMMEDIATELY WASH WITH PLENTY OF WATER. INHALED:REMOVE TO FRESH AIR. PROVIDE CP R/OXYGEN IF NEEDED. ORAL:DO NOT INDUCE VOMITING. IF CONSCIOUS, DRINK LARGE AMOUNT OF WATER OR MILK. GET MEDICAL ATTENTION IMMEDIATELY.

=====  
===== Fire Fighting Measures =====

Flash Point:NONE

Extinguishing Media:WATER SPRAY, CARBON DIOXIDE, FOAM OR DRY CHEMICAL FOR SURROUNDING FIRE. USE WATER SPRAY TO COOL FIRE EXPOSED CONTAINERS.

F

Fire Fighting Procedures:WEAR PROTECTIVE CLOTHING AND NIOSH-APPROVED SELF-CONTAINED BREATHING APPARATUS.

Unusual Fire/Explosion Hazard:WILL RELEASE HYDROCHLORIC ACID FUMES UPON DECOMPOSITION.

=====  
===== Accidental Release Measures =====

Spill Release Procedures:WEAR PROTECTIVE EQUIPMENT. NEUTRALIZE WITH SODA ASH OR SODIUM BICARBONATE. VENTILATE AREA. TRANSFER TO PROPER CONTAINER FOR LATER DISPOSAL. WASH SPILL SITE WITH WATER.

Neutralizing Agent:SODIUM BICARBONATE, SODA ASH

=====  
===== Handling and Storage =====

Handling and Storage Precautions:KEEP AWAY FROM HEAT AND STORE ONLY IN PLASTIC OR GLASS CONTAINERS.

Other Precautions:WASH THOROUGHLY AFTER HANDLING. KEEP OUT OF REACH OF CHILDREN. AVOID CONTACT WITH EYES AND SKIN. DO NOT BREATHE FUMES. WASH CLOTHING BEFORE RE-USE.

=====  
===== Exposure Controls/Personal Protection =====

Respiratory Protection:NONE REQUIRED WHERE ADEQUATE VENTILATION

CONDITIONS EXIST. IF AIRBORNE CONCENTRATION IS HIGH, WEAR A NIOSH-APPROVED SELF-CONTAINED BREATHING APPARATUS.

Ventilation:USE ADEQUATE GENERAL OR LOCAL EXHAUST VENTILATION.

Protective Gloves:RUBBER OR LATEX

Eye Protection:CHEMICAL SAFETY GOGGLES

Other Protective Equipment:EYE WASH STATION, SAFETY SHOWER, UNIFORM

Work Hygienic Practices:OBSERVE GOOD PERSONAL HYGIENE PRACTICES AND RECOMMENDED PROCEDURES.

Supplemental Safety and Health

=====  
===== Physical/Chemical Properties =====

=====  
HCC:C1  
NRC/State Lic Num:NOT RELEVANT  
Boiling Pt:B.P. Text:215F,102C  
Melt/Freeze Pt:M.P/F.P Text:UNKNOWN.  
Vapor Pres:UNKNOWN.  
Vapor Density:UNKNOWN.  
Spec Gravity:1.3  
Evaporation Rate & Reference:0.6 (WATER=1)  
Solubility in Water:COMPLETE  
Appearance and Odor:TRANSPARENT LIQUID  
Percent Volatiles by Volume:64

=====  
Stability and Reactivity Data  
=====

Stability Indicator/Materials to Avoid:YES  
ALKALIES, METALS, OXIDIZING OR REDUCING MATERIALS, CYANIDES OR  
COMBUSTIBLE MATERIALS  
Stability Condition to Avoid:EXCESSIVE HEAT AND COLD  
Hazardous Decomposition Products:HYDROCHLORIC ACID, ZINC CHLORIDE  
FUMES, ZINC OXIDE AND AMMONIA

=====  
Disposal Considerations  
=====

Waste Disposal Methods:DISPOSE OF IN ACCORDANCE WITH ALL LOCAL, STATE  
AND FEDERAL REGULATIONS. NATIONAL RESPONSE CENTER # (800) 424-8802.

Disclaimer (provided with this information by the compiling agencies):  
This information is formulated for use by elements of the Department of Defense. The United States of America in no manner whatsoever, expressly or implied, warrants this information to be accurate and disclaims all liability for its use. Any person utilizing this document should seek competent professional advice to verify and assume responsibility for the suitability of this information to their particular situation.