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## ALLOY RODS CORP. -- ER316 ARCALOY BARE STAINLESS STEEL WIRE -- 3439-00-995-6750

============ Product Identification ==============

Product ID:ER316 ARCALOY BARE STAINLESS STEEL WIRE

MSDS Date:02/24/1987

FSC:3439

NIIN:00-995-6750

MSDS Number: BGCHM === Responsible Party ===

Company Name: ALLOY RODS CORP.

Address: WILSON AVE

Box:517

City:HANOVER

State:PA ZIP:17331

Info Phone Num:717-637-8911 Emergency Phone Num:717-6

37-8911

CAGE:LO546

=== Contractor Identification ===

Company Name: ALLOY RODS CORP.

Address: WILSON AVE

Box:517

City:HANOVER

State:PA ZIP:17331

Phone: (717) 637-8911

CAGE:LO546

Company Name: ESAB GROUP INC Address: 801 WILSON AVENUE

Box:517

City:HANOVER

State:PA ZIP:17331 Country:US

Phone:717-637-8911 OR 800-933-7070

CAGE:84021

====== Composition/Information on Ingredients ========

Ingred Name:IRON CAS:7439-89-6

RTECS #:NO4565500 Fraction by Wt: TO 100%

Ingred Name: NICKEL (SARA III)

CAS:7440-02-0

RTECS #:QR5950000 Fraction by Wt: 11-14% OSHA PEL:1 MG/M3

ACGIH TLV:1 MG/M3; 9192

Ingred Name: CHROMIUM (SARA III)

CAS:7440-47-3

RTECS #:GB4200000 Fraction by Wt: 18-20% OSHA PEL:1 MG/M3

ACGIH TLV:0.5 MG/M3; 9192

EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB

Ingred Name: MOLYBDENUM

CAS:7439-98-7

RTECS #:QA4680000 Fraction by Wt: 2-3%

OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3; 9293

Ingred Name: MANGANESE (SARA III)

CAS:7439-96-5

RTECS #:OO9275000 Fraction by Wt: 1.0-2.5% OSHA PEL:(C) 5 MG/M

3 DUST

ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name: SILICON

CAS:7440-21-3

RTECS #:VW0400000 Fraction by Wt: .25-.60%

Other REC Limits: MSHA 10 MG/CUM

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name: GRAPHITE, SYNTHETIC

CAS:7440-44-0

RTECS #:FF5250100 Fraction by Wt: 0.03%

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:2 MG/M3 TDUST; 9293

Ingred Name:PHOSPHOROUS (YELLOW) (SARA III)

CAS:7723-14-0

RTECS #:TH3500000 Fraction by Wt: 0.03% OSHA PEL:0.1 MG/M3

ACGIH TLV:0.1 MG/M3; 9192

EPA Rpt Qty:1

LB DOT Rpt Qty:1 LB Ingred Name:SULFUR CAS:7704-34-9 RTECS #:WS4250000 Fraction by Wt: 0.03% Ingred Name: INGREDIENTS 01 THRU 06 LISTED BY MFR. 07 THRU 09 BY SPEC. INGREDIENT PERCENTAGES WERE TAKEN FROM SPEC.(MIL-E-19933) RTECS #:9999999ZZ =========== Hazards Identification ========================== Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO Health Hazards Acute and Chronic: WELDING PRODUCES SEVERAL HAZARDS. BREATHING FUMES MAY PRODUCE METAL FUME FEVER OR IF PROLONGED AND REPEATED MAY PRODUCE SIDEROSIS. UV LIGHT MAY BURN EYES & SKIN. ELECTRIC SHOCK CAN KILL Explanation of Carcinogenicity:NICKEL AND CHROMIUM ARE BOTH LISTED; CHROMIUM CATEGORY 1 AND NICKEL CATEGORY 2A. Effects of Overexposure: INHALED: DIZZINESS, NAUSEA, CHILLS, FEVER Medical Cond Aggravated by Exposure: PRE-EXISTING First Aid:INHALED:REMOVE TO FRESH AIR, GET MEDICAL ATTENTION. Flash Point:NONE Extinguishing Media: USE MEDIA APPROPRIATE FOR SURROUNDING FIRE. Unusual Fire/Explosion Hazard:PRODUCT IS NOT FLAMMABLE, BUT ARCS AND SPARKS FROM WELDING OPERATIONS MAY IGNITE COMBUSTIBLES. ============ Accidental Release Measures ==============

Spill Release Procedures: SWEEP UP.

Neutralizing Agent:NONE

============ Handling and Storage ===========================

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andling and Storage Precautions:STORE IN DRY AREA. PRIME HAZARDS ARE DURING USE.
====== Exposure Controls/Personal Protection ========
Respiratory Protection: WHEN WELDING IN AN ENCLOSED AREA, USE NIOSH FUME RESPIRATOR OR A SUPPLIED AIR RESPIRATOR. USE SAME IF EXPOSED ABOVE TLV(PEL).
Ventilation: USE LOCAL EXHAUST TO MAINTAIN EXPOSURE BELOW TLV(PEL). Protective Gloves: WELDERS GLOVES Eye Protection: FACE SHIELD WITH DARK FILTER
Other Protective Equipment:WEAR CLOTHING (I. E. LEATHER APRON)
APPROPRIATE TO PROTECT SKIN FROM SPARKS AND ULTRA-VIOLET (UV) RADIATION.
Work Hygienic Practices:READ AND FOLLOW MFR'S INSTRUCTIONS AND PRECAUTIONARY LABEL. SEE STANDARD Z-49.1 PUBLISHED BY AMERICAN WELDING SOCIETY.
Supplemental Safety and Health ALSO SEE OSHA PUBLICATION 2206 (29CFR1910).
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HCC:N1 Solubility in Water:INSOLUBLE Appearance and Odor:COIL OF METAL WIRE 0.062 IN O.D. Percent Volati les by Volume:0
========== Stability and Reactivity Data ==========
Stability Indicator/Materials to Avoid:YES NONE REPORTED Stability Condition to Avoid:NONE REPORTED
Hazardous Decomposition Products:WELDING OPERATIONS MAY PRODUCE METAL OXIDE FUMES
======= Disposal Considerations ==========
Waste Disposal Methods:DISPOSE I/A/W FEDERAL,STATE,LOCAL REGULATIONS.
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