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Product ID:EA 9309.3 NA PART B MSDS Date:03/11/1987 FSC:1615 NIIN:01-115-3616 Kit Part:Y MSDS Number: BGWJY === Responsible Party === Company Name: HYSOL AEROSPACE INC., DIV. THE DEXTER CORP. Address:2850 WILLOW PASS ROAD Box:312 City:PITTSBURG State:CA ZIP:94565-3237 Country:US Info Phone Num:510-458-8000 Emergency Phone Num:510-458-8000 CAGE:HYSOL === Contractor Identification === Company Name: BOEING HELICOPTERS, DIV OF THE BOEING CO Address: BOEING CENTER, INDUSTRIAL HWY BLDG 3-25 Box:City:RIDLEY PARK State:PA ZIP:19078 Country:US Phone:215-591-3010 CAGE:77272 **Company Name: DEXTER CORPORATION ADHESIVE & COATING SYSTEMS** Address:2850 WILLOW PASS ROAD Box:312 **City:BAY POINT** State:CA ZIP:94565-3299 Country:US Phone:202-483-7616 CAGE:33564 Company Name: HYSOL AEROSPACE & IN

DUSTRIAL PRODUCTS Address:2850 WILLOW PASS ROAD City:PITTSBURG State:CA ZIP:94565 Country:US Phone:415-687-4201 X362 X319 CAGE:HYSOL

Ingred Name:EPOXY RESIN SYSTEM OSHA PEL:NONE ESTABLISHED ACGIH TLV:NONE ESTABLISHED

Ingred Name:DIETHYLENE TRIAMINE CAS:111-40-0 RTECS #:IE1225000 Fraction by Wt: 148.C, 298.4F Extinguishing Media:DRY CHEMICAL OR HALON FIRE EXTINGUISHER, OR WATER SPRAY, FOAM OR FOG. Fire Fighting Procedures :WEAR FULL PROTECTIVE CLOTHING AND NIOSH-APPROVED SELF-CONTAINED BREATHING APPARATUS WITH FULL FACEPIECE OPERATED IN THE POSITIVE PRESSURE MODE. Unusual Fire/Explosion Hazard:DENSE SMOKE & TOXIC GASES MAY BE LIBERATED.

Spill Release Procedures:WEAR PROTECTIVE CLOTHING, GLOVES & SAFETY GLASSES. SCRAPE UP & TRANSFER TO METAL CONTAINER. WIPE UP REMAINING RESIDUE W/ SOLVENTS, OBSERVING SOLVENT FLAMMABILITY CAUT IONS.

Handling and Storage Precautions: KEEP COOL IN ACCORDANCE W/ LABEL INSTRUCTIONS. AVOID MIXING RESIN & CURING AGENT IN BATCHES GREATER THAN 1 POUND TOTAL. STORE @ RM TEMP(77F) FOR 12MO
Other Precautions: FOLLOW RECOMMENDED CURING SHEDULE. DON'T HEAT MIXED ADHESIVE ABOVE 75F UNLESS CURING SURFACES TO BE BONDED. FAILURE TO OBSERVE CAUTION MAY RESULT IN EXCESSIVE HEAT BUILD-UP W/ THE RELEASE OF TOXIC GAS ES ======= Exposure Controls/Personal Protection ==========

Respiratory Protection:NOT NEEDED W/ GOOD INDUSTRIAL VENTILATION; ORGANIC CARTRIDGE RESPIRATOR.WHEN TLV LEVELS EXCEEDED. Ventilation:LOCAL EXHAUST RECOMMENDED. Protective Gloves:IMPERVIOUS PLASTIC OR RUBBER. Eye Protection:SAFETY GLASSES OR GOGGLES. Other Protective Equipment:AS NEEDED TO PROTECT SKIN & CLOTHING. Work Hygienic Practices:WASH THOROUGHLY AFTER USE & BEFORE EATING,DRINKING OR SMOKING. LAUNDER CONTAMINAT ED CLOTHING BEFORE REUSE. Supplemental Safety and Health KEY1:N1; PART NINE OF NINE-PART KIT. MFR: 3M, BOSTIK, DOW, PRODUCTS

RESEARCH AND HYSOL (DEXTER CORP.), SAME NSN.

HCC:N1 Boiling Pt:=223.C, 433.4F Vapor Pres:1.02 Evaporation Rate & amp; Reference:NIL Solubility in Water:PARTIAL Appearance and Odor:TRANSPARENT BLUE LIQUID W/ AMMONICAL ODOR.

Stab

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ility Indicator/Materials to Avoid:YES STRONG OXIDIZING AGENTS, STRONG LEWIS OR MINERAL ACIDS. Hazardous Decomposition Products:OXIDES OF CARBON, NITROGEN; ALDEHYDES, ACIDS & UNDETERMINED ORGANICS.

Waste Disposal Methods:DISPOSE OF AS HAZARDOUS WASTE ACCORDING TO DOT HAZARD CLASS. IF NOT REGULATED BY DOT, DISPOSE OF AS ORM-E.

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