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Product ID: EPOXYN ENAMEL SERIES R PART A MSDS Date:01/01/1987 FSC:8010 NIIN:00-118-2456 Kit Part:Y MSDS Number: BHMDY === Responsible Party === Company Name: CO-POLYMER CHEMICALS, INC. Address:12350 MERRIMAN RD **City:LIVONIA** State:MI ZIP:48150 Country:US Info Phone Num:313-421-0800 Emer gency Phone Num:313-421-0800 CAGE:13178 === Contractor Identification === Company Name: CO-POLYMER CHEMICALS INC Address:12350 MERRIMAN RD Box:City:LIVONIA State:MI ZIP:48150-1923 Country:US CAGE:13178

Ingred Name:EPOXY RESIN Fraction by Wt: 28%

Ingred Name:DI ACETONE ALCOHOL RTECS #:HI5600000 Fraction by Wt: 3% OSHA PEL:50 PPM ACGIH TLV:50 PPM

Ingred Name:XYLENES (O-,M-,P- ISOMERS) (SARA III) CAS:1330-20-7 RTECS #:ZE2100000 Fraction by Wt: 15% OSHA PEL:100 PPM/150 STEL ACGIH TLV:100 PPM/150STEL;9192 EPA Rpt Qty:1000 LBS DOT Rpt Qty:1000 LBS

Ingred Name:ISOPROPYL ALCOHOL (SARA III) CAS:67-63-0 RTECS #:NT8050000 Fraction by Wt: 4% OSHA PEL:400 PPM/500 STEL ACGIH TLV:400 PPM/500STEL;9192

Ingred Name:METHYL ISOBUTYL CARBINOL CAS:108-11-2 RTECS #:SA7350000 Fraction by Wt: 4% OSHA PEL:S,25 PPM/40 STEL ACGIH TLV:S,25 PPM/40STEL;9192

Ingred Name:METHYL ETHYL KETONE (2-BUTANONE) (MEK) (SARA III) CAS:78-93-3 RTECS #:EL 6475000 Fraction by Wt: 1% OSHA PEL:200 PPM/300 STEL ACGIH TLV:200 PPM/300STEL 9192 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS

Ingred Name:INERT PIGMENTS Fraction by Wt: 44% OSHA PEL:200 PPM ACGIH TLV:200 PPM

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES Health Hazards Acute and Chronic:EYES: CAN CAUSE SEVERE IRRITATION. SKIN: PROLONGED/REPEATED CONTACT CAN CAUSE IRRITATION. DEFATTING & POSSIBLE DERMATITIS

. BREATHING EXCESSIVE AMOUNTS OF VAPORS MAY CAUSE NASAL & RESPIRATORY IRR I, NAUSEA OR UNCONSC. SWALLOW: VOMIT, IRRI, NAUSEA, ASPIRATION INTO LUNGS CAN CAUSE CHEM PNEUMONITIS CAN BE FATAL. Explanation of Carcinogenicity:NA Effects of Overexposure: OVER EXPOSURE CAN CAUSE INTOXICATION, EYE **IRRITATION, EYE IRRITATION, REDNESS & OTHER ALLERGIC RESPONSES SUCH** AS SKIN IRRITATION OR DERMATITIS. Medical Cond Aggravated by Exposure: RESPIRATORY DISORDERS AND DERMATITIS. ====== First Aid: EYES: FLUSH WITH WATER FOR 15 MIN., CONSULT PHYSICIAN IMMEDIATELY. SKIN: WASH WITH SOAP & WATER, LAUNDER CLOTHING BEFORE RE-USE. IF SWALLOWED: DO NOT INDUCE VOMITING. KEEP PERSON WARM, QUIET & GET MEDICAL ATTENTION IMMEDIATELY. Flash Point Method:TOC

Flash Point:73 F/ 23 C Lower Limits:1.0 Upper Limits:7.0 Extinguishing Media:CARBON DIOXID E OR DRY CHEMICAL. Fire Fighting Procedures:WEAR SELF-CONTAINED BREATHING APPARATUS WITH FULL FACE PIECE OPERATED IN POSITIVE PRESSURE MODE. Unusual Fire/Explosion Hazard:VAPORS ARE HEAVIER THAN AIR AND MAY TRAVEL ALONG GROUND TO POSSIBLE IGNITION SOURCES DISTANT FROM HANDLING POINT.

Spill Release Procedures:SOAK UP WITH INNERT ABSORBANT MATERIAL. STORE IN COVERED METAL CONTAINER BEFORE DISPOSAL. KEEP AW AYFROM OPEN FLAME OR SPARKS.

Handling and Storage Precautions: KEEP AWAY FROM EXTREME HEAT, OPEN FLAME, SPARKS OROTHER IGNITION SOURCES. Other Precautions: DO NOT WELD OR USE CUTTING TORCH ON ANY EMPTY

CONTAINER.

Respiratory Protection:RESPIRATOR-BUREAU OF MINES APPROVED FOR ORGANIC VAPOR IF IN CONFINED AREA OR SPRAYED. Ventilation:LOCAL EXH xt:175 F Melt/Freeze Pt:M.P/F.P Text:NA Vapor Pres:70 Vapor Density:1.03 Spec Gravity:1.5 Evaporation Rate & amp; Reference:< 1.0 (ETHER=1) Solubility in Water:20% Appearance and Odor:HEAVY LIQUID - HYDROCARBON ODOR

Stability Indicator/Materials to Avoid:YES STRONG OXIDIZERS OR STRONG ACIDS. Stability Condition to Avoid:EXTREME HEAT, OPEN FLAME OR SPARKS. Hazardous Decomposition Products:CARBON DIOXIDE, CARBON MONOXIDE & MAY

FORM OTHER HYDROCARBONBY PRODUCTS. Conditions to Avoid Polymerization:EXTREME HEAT, OPEN FLAME OR SPARKS.

Waste Disposal Methods:INCINERATE IN ACCORDANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS. VERY SMALL AMOUNTS MAY BE BURIED IN LANDFILL IN ACCORDANCE WITH ALL REGULATIONS.

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