

MILLER THERMAL TECHNOLOGIES,INC.,ALLOYS INTL. DIV. -- NICKEL/GRAPHITE POWDER --
3439-01-034-1253

===== Product Identification =====

Product ID:NICKEL/GRAPHITE POWDER

MSDS Date:04/05/1986

FSC:3439

NIIN:01-034-1253

MSDS Number: BKBMH

=== Responsible Party ===

Company Name:MILLER THERMAL TECHNOLOGIES,INC.,ALLOYS INTL. DIV.

Address:1901 ELLIS SCHOOL ROAD

City:BAYTOWN

State:TX

ZIP:77521-1215

Country:U

S

Info Phone Num:713-426-5535

Emergency Phone Num:713-426-5535

CAGE:06677

=== Contractor Identification ===

Company Name:HARDFACE ALLOYS, INC. (213-945-5477)

CAGE:0B4K3

Company Name:MILLER THERMAL TECHNOLOGIES,INC.,ALLOYS INTL. DIV.

Address:1901 ELLIS SCHOOL ROAD

Box:City:BAYTOWN

State:TX

ZIP:77521-1215

Country:US

Phone:713-426-5535

CAGE:06677

===== Composition/Information on Ingredients =====

Ingred Name:NICKEL (SARA III)

CAS:7440-02-0

RTECS #:QR5950000

Other REC Limits:NON

E SPECIFIED
OSHA PEL:1 MG/M3
ACGIH TLV:1 MG/M3; 9192

Ingred Name:GRAPHITE, NATURAL
CAS:7782-42-5
RTECS #:MD9659600
Other REC Limits:NONE SPECIFIED
OSHA PEL:15 MPPCF RDUST
ACGIH TLV:2 MG/M3 RDUST; 9293

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===== Hazards Identification =====

LD50 LC50 Mixture:UNCLASSIFIED WELDING FUMES=5MG/M3 PEL

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO

Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:NO

Health Hazards Acute and Chronic:MAY CAUSE LUNG CHANGES.

MAY CAUSE

RESPIRATORY IRRITATION & DISEASE. CAN CAUSE METAL FUME FEVER,
AFFECT THE NERVOUS SYSTEM & RESPIRATORY SYSTEM DISEASE. NICKEL:
MAY CAUSE RESPIRATORY DISEASE & ALLERGIC SKIN RASH.

Explanation of Carcinogenicity:NICKEL HAS BEEN IDENTIFIED BY IARC
AND/OR NTP AS POTENTIAL CANCER CAUSING AGENT.

Effects of Overexposure:EXPOSURE TO WELDING FUMES MAY CAUSE METAL FUME
FEVER WITH SYMPTOMS OF CHILLS, FEVER, NAUSEA, COUGH, DRY THROAT,
WEAKNESS, MUSCLE ACHES, AND A SWEET OR
METALLIC TASTE IN THE MOUTH.

PROLONGED OR REPEATED EXPOSURE MAY CAUSE DIFFICULTY IN WALKING,
WEAKNESS OR CRAMPS IN THE LEGS, HOARSENESS, MEMORY LOSS, SKIN
SENSITIZATION.

Medical Cond Aggravated by Exposure:PRE-EXISTING CHRONIC SKIN, EYE OR
RESPIRATORY DISORDERS MAY BE AGGRAVATED IF INDIVIDUALS ARE
REPEATEDLY OVEREXPOSED TO FUMES AND DUST.

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===== First Aid Measures =====

First Aid:INHALATION: REMOVE TO FRESH AIR. CONSULT A PHYSICIAN. EYE:
E:

FLUSH IMMEDIATELY WITH LARGE AMOUNTS OF WATER FOR 15 MINUTES. GET
MEDICAL ATTENTION. SKIN: WASH WITH SOAP AND WATER. INGESTION: WHILE
INGESTION OF LARGE ENOUGH QUANTITIES TO CAUSE HEALTH EFFECTS IS
UNLIKELY, CONSULT A PHYSICIAN IF IT OCCURS.

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===== Fire Fighting Measures =====

Extinguishing Media:USE WATER FOG, CARBON DIOXIDE, FOAM, OR DRY
CHEMICAL AS APPROPRIATE FOR SURROUNDINGS.

Fire Fighting Procedures:WEAR FIRE FIGHTING PROTECTIVE EQ

UIPMENT AND A

FULL FACED SELF CONTAINED BREATHING APPARATUS. EVACUATE AREA. COOL FIRE EXPOSED CONTAINERS WITH WATER SPRAY.

Unusual Fire/Explosion Hazard:COMBUSTION OR HEAT OF FIRE MAY PRODUCE HAZARDOUS DECOMPOSITION PRODUCTS AND VAPORS. MAY FORM EXPLOSIVE HYDROGEN CONCENTRATIONS IF EXPOSED TO ACIDS.

===== Accidental Release Measures =====

Spill Release Procedures:CLEAN UP ANY GRINDING DUST OR WASTE RESIDUES AND PLACE IN SUITABLE DOT APPROVED CONTAINERS AND DISPOSE OF IN

FULL COMPLIANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS. AVOID INHALATION AND SKIN EXPOSURE. MAY DRY SWEEP OR VACUUM SPILLS.

===== Handling and Storage =====

Handling and Storage Precautions:WEAR GLOVES AND FLAME RETARDANT CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO RADIATION WHEN HOT CUTTING OR WELDING.

Other Precautions:AVOID DIRECT SKIN CONTACT WITH MATERIAL. AVOID BREATHING OF DUSTS AND VAPORS.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:WEAR NIOSH APPROVED RESPIRATORS FOR PROTECTION AGAINST AIRBORNE DUST OR FUMES. RESPIRATORS SHOULD BE USED IN ACCORDANCE WITH 29CFR 1910.134.

Ventilation:USE LOCAL AND GENERAL VENTILATION TO KEEP AIRBORNE CONCENTRATIONS OF DUST OR FUMES BELOW THE TLV DURING USE.

Protective Gloves:WELDERS LEATHER GLOVES

Eye Protection:OSHA APPROVED GOGGLES/FACE SHIELD W/LENS

Other Protective Equipment:

BARRIER CREAMS MAY BE NECESSARY TO PREVENT SKIN SENSITIZATION AND DERMATITIS.

Work Hygienic Practices:WASH THOROUGHLY BEFORE EATING OR SMOKING. LAUNDRY CONTAMINATED CLOTHING BEFORE REUSE.

Supplemental Safety and Health

WELDING AND HOT CUTTING FUMES & GASES CANNOT BE CLASSIFIED SIMPLY. THEIR COMPOSITION AND QUANTITY ARE DEPENDENT ON THE METAL BEING WELDED, THE PROCEDURES, PROCESSES AND THE TYPE OF WIRE OR ELECTRODES USED. OTHER INFLUENCING FACTORS ARE THE PRESENCE OF CONTACT

MINANTS. CHLORINATED SOLVENTS MAY DECOMPOSE TO TOXIC GASES.

===== Physical/Chemical Properties =====

HCC:N1

Boiling Pt:B.P. Text:5000F,2760C

Spec Gravity:7.24

Solubility in Water:INSOLUBLE

Appearance and Odor:FINE METALLIC POWDER, GRAY COLOR, NO ODOR

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

ACIDS

Stability Condition to Avoid:NONE SPECIFIED BY MANUFACTURER.

Hazardous Decomposition Products:WELDIN

G AND CUTTING OPERATION MAY

INCLUDE OXIDES OF THE METALS, CHROMATES, FLUORIDES, COMPLEX METALLICS, AND OZONE.

===== Disposal Considerations =====

Waste Disposal Methods:RECYCLE OR DISPOSE IN ACCORDANCE WITH FEDERAL, STATE & LOCAL REGULATIONS.

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