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X-ERGON DIV OF NCH CORP -- 6011 ELECTRODE -- 3439-00-262-2654

Product ID:6011 ELECTRODE

MSDS Date:09/01/1989

FSC:3439

NIIN:00-262-2654

MSDS Number: BMGPG === Responsible Party ===

Company Name: X-ERGON DIV OF NCH CORP

Address:1400 E NORTHGATE DRIVE

Box:152102 City:IRVING State:TX

ZIP:75015-2102 Country:US

Info Phone Num:214-438-1381

Emergency Phone Num:214-438-138

1

Preparer's Name: J. MICHAEL COLE

CAGE:55649

=== Contractor Identification ===

Company Name: X-ERGON A PARTSMASTERS CO DIV NCH CORP

Box:152170 City:IRVING State:TX ZIP:75015

Phone:972-438-1381

CAGE:55649

Country:US

======= Composition/Information on Ingredients ========

Ingred Name:IRON CAS:7439-89-6

RTECS #:NO4565500

Other REC Limits: NONE SPECIFIED

OSHA PEL:5 MG/M3

ACGIH TLV:10 MG/M3 AS FE2O3

Ingred Name: MANGANESE (SARA III)

CAS:7439-96-5

RTECS #:OO9275000 Other REC Limits:NONE SPECIFIED OSHA PEL:(C) 5 MG/M3 DUST ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name: CELLULOSE (PAPER FIBER)

CAS:9004-34-6

RTECS #:FJ5691460

Other REC Limits: NONE SPECIFIED

OSHA PEL:15 MG/M3 TDUST ACGIH TLV:10 MG/M3; 9192

Ingred Name:TITANIUM DIOXIDE

CAS:13463-67-7 RTECS #:XR2275000

Other REC Limits: NONE SPECIFIED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name: POTASSIUM ALUMINUM SILICATE (FELDSPAR)

CAS:68476-25-5

Other REC Limits: NONE SPECIFIED

ACGIH TLV:2 MG/M3

Ingred Name:POTASS

IUM TITANATE CAS:12030-97-6

Other REC Limits: NONE SPECIFIED

========= Hazards Identification =============

Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO

Health Hazards Acute and Chronic:ACUTE: EXPOSURE TO FUMES MAY CAUSE DIZZINESS, NAUSEA, OR DRYNESS OR IRRITATION OF NOSE, THROAT, OR EYES. CHRONIC: MAY LEAD TO SIDEROSIS (IRON DEPOSITS IN THE LUNG) AND IS BELIEVED BY SOME INVESTIGATOR S TO AFFECT PUL

MONARY

FUNCTION. ARC RAYS CAN INJURE EYES AND BURN SKIN. ELECTRIC SHOCK CAN KILL.

Explanation of Carcinogenicity: NONE OF THE INGREDIENTS IN THIS PRODUCT ARE LISTED BY NTP, IARC, OR OSHA AS A CARCINOGEN.

Effects of Overexposure:DIZZINESS, NAUSEA, DRYNESS OR IRRITATION OF THE NOSE, THROAT, OR EYES.

Medical Cond Aggravated by Exposure: NONE SPECIFIED BY MANUFACTURER.

First Aid:INHALATION: REMOVE TO FRESH AIR AND S

EEK MEDICAL AID. ADMINISTER RESPIRATION. IF NO DETECTABLE PULSE, BEGIN EXTERNAL HEART MASSAGE. EYES: FLUSH WITH WATER FOR AT LEAST 15 MINUTES. SKIN: REMOVE CONTAMI NATED CLOTHING. WASH SKIN WITH SOAP ANDWATER. INGESTION: DO NOT INDUCE VOMITING. SEEK MEDICAL ATTENTION. IN CASE OF ELECTRICAL SHOCK TURN OFF POWER PRIOR TO REMOVAL FROM AREA AND ADMINISTER AID. Autoignition Temp: Autoignition Temp Text: UNKNO Extinguishing Media: NONE SPECIFIED BY MANUFACTURER. Fire Fighting Procedures: WEAR FIRE FIGHTING PROTECTIVE EQUIPMENT AND FULL FACE-PIECE SELF-CONTAINED BREATHING APPARATUS. COOL FIRE EXPOSED CONTAINERS WITH WATER SPRAY, CONTAIN RUNOFF. Unusual Fire/Explosion Hazard: WELDING ARC AND SPARK CAN IGNITE COMBUSTIBLES. DO NOT USE WATER ON MOLTEN METAL BECAUSE HAZARDOUS METAL FUMES/DUST MAY BE PRODUCED. =========== Handling and Storage ============================ Handling and S torage Precautions: KEEP DRY. Other Precautions: SPARKS, SPATTER, AND ARC CAN IGNITE FLAMMABLE PRODUCTS. ====== Exposure Controls/Personal Protection ======== Respiratory Protection: WELD FUME RESPIRATOR FOR CONFINED SPACE OR WHEN EXCEEDING TLV. Ventilation: USE VENTILATION AND/OR LOCAL EXHAUST AT THE ARC TO KEEP THE FUMES/GASES BELOW THE TLV'S IN THE WORKERS BREATHING ZONE. Protective Gloves: WELDER'S PROTECTIVE GLOVES Eye Protection: PROTECTIVE WELDING LENS Other Protecti ve Equipment:PROTECTIVE CLOTHING SUCH AS LEATHER APRONS, ETC. Work Hygienic Practices: WASH AFTER HANDLING. Supplemental Safety and Health WELDER SHOULD KEEP HIS OR HER HEAD OUT OF THE FUMES. ========= Physical/Chemical Properties =========== HCC:N1 Appearance and Odor:SOLID ROD ======== Stability and Reactivity Data ===========

Stability Indicator/Materials to Avoid:YES NONE.

Stability Condition to Avoid: NONE SPECIFIED BY MANUFACTURER. Hazardous Decompo

sition Products:FUMES OF METALS AND METAL OXIDES, CARBON MONOXIDE, CARBON DIOXIDE, OZONE, NITROGEN OXIDES, FLUORIDES, AND COMPLEX OXIDES

======= Disposal Considerations ===========

Waste Disposal Methods:DISCARD ANY PRODUCT (INCLUDING ANY RETAINED MATERIALS OF USE), DISPOSABLE CONTAINER OR LINER IN AN ENVIRONMENTALLY ACCEPTABLE MANNER, IN FULL COMPLIANCE WITH LOCAL, STATE AND FEDERAL REGULATIONS.

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