

HOBART BROTHERS CO -- SOUDINOX 308-15, 308L-15, 309-15, 309L-15, -- 3439-00-967-2759

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Product Identification
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Product ID:SOUDINOX 308-15, 308L-15, 309-15, 309L-15,

MSDS Date:03/01/1988

FSC:3439

NIIN:00-967-2759

MSDS Number: BMTPF

=== Responsible Party ===

Company Name:HOBART BROTHERS CO

Address:600 WEST MAIN STREET

City:TROY

State:OH

ZIP:45373

Country:US

Info Phone Num:513-332-4000

Emerg

ency Phone Num:513-332-4000

CAGE:28835

=== Contractor Identification ===

Company Name:HOBART BROTHERS CO

Address:600 W MAIN ST HOBART SQUARE

Box:City:TROY

State:OH

ZIP:45373

Country:US

Phone:513-339-6000

CAGE:28835

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Composition/Information on Ingredients
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Ingred Name:TITANIUM DIOXIDE

CAS:13463-67-7

RTECS #:XR2275000

Other REC Limits:NONE SPECIFIED

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:SILICA GEL

CAS:112945-52-5

RTECS #:VV7310000

Other R

EC Limits:NONE SPECIFIED
OSHA PEL:6 MG/M3 TDUST
ACGIH TLV:10 MG/M3 TDUST

Ingred Name:CALCIUM FLUORIDE
CAS:7789-75-5
RTECS #:EW1760000
Other REC Limits:NONE SPECIFIED
OSHA PEL:2.5 MG/M3 AS F
ACGIH TLV:2.5 MG/M3 AS F

Ingred Name:MICA - SILICATES (< 1% CRYSTALLINE SILICA)
CAS:12001-26-2
RTECS #:VV8760000
Other REC Limits:NONE SPECIFIED
OSHA PEL:20 MPPCF
ACGIH TLV:3 MG/M3 RDUST; 9293

Ingred Name:IRON
CAS:7439-89-6
RTECS #:NO4565500
Other REC Limits:NONE SPECIFIED
OSHA PEL:5 MG/M3
ACGIH TLV:10 MG/
M3 AS FE2O3

Ingred Name:CHROMIUM (SARA III)
CAS:7440-47-3
RTECS #:GB4200000
Other REC Limits:NONE SPECIFIED
OSHA PEL:1 MG/M3
ACGIH TLV:0.5 MG/M3; 9192
EPA Rpt Qty:1 LB
DOT Rpt Qty:1 LB

Ingred Name:SILICON
CAS:7440-21-3
RTECS #:VW0400000
Other REC Limits:NONE SPECIFIED
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10 MG/M3 TDUST; 9293

Ingred Name:MANGANESE (SARA III)
CAS:7439-96-5
RTECS #:OO9275000
Other REC Limits:NONE SPECIFIED
OSHA PEL:(C) 5 MG/M3 DUST
ACGIH TLV:5 MG/M3 DUST 9293

Ingred Name:NICKEL

(SARA III)
CAS:7440-02-0
RTECS #:QR5950000
Other REC Limits:NONE SPECIFIED
OSHA PEL:1 MG/M3
ACGIH TLV:1 MG/M3; 9192

Ingred Name:MOLYBDENUM
CAS:7439-98-7
RTECS #:QA4680000
Other REC Limits:NONE SPECIFIED
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10 MG/M3; 9293

===== Hazards Identification =====

LD50 LC50 Mixture:UNCLASSIFIED WELDING FUMES=5MG/M3 PEL

Routes of Entry: Inhalation:YES Skin:YES Ingestion:NO
Reports of Carcinogenicity:NTP:NO IARC:NO OSHA:NO

Health Haz

ards Acute and Chronic:SHORT TERM EXPOSURE TO WELDING FUMES,
GASES OR DUST MAY RESULT IN DISCOMFORT SUCH AS METAL FUME FEVER,
AND IRRITATION OF NOSE, THROAT AND EYES. SKIN SENSITIVITY MAY ALSO
BE NOTED. ACUTE EXPOSURE FROM SOME TOXIC GASES MAY CAUSE PULMONARY
EDEMA, ASPHYXIATION AND EXCESSIVE EXPOSURE CAN BE FATAL.

Explanation of Carcinogenicity:NICKEL AND CHROMIUM ARE CONSIDERED
POSSIBLE CARCINOGENS UNDER OSHA. RESPIRATORY CANCER FROM WELDING IS
UNCONFIRMED.

Effects of

Overexposure:EXPOSURE TO WELDING FUMES MAY RESULT IN
DISCOMFORT SUCH AS DIZZINESS, NAUSEA, FEVER, DRYNESS AND/OR
IRRITATION OF NOSE, THROAT AND EYES. SKIN SENSITIVITY MAY ALSO BE
NOTED. WATERY EYES, HEADACHE, BREA THING DIFFICULTY, FREQUENT
COUGHING AND/OR CHEST PAINS MAY OCCUR FROM ACUTE EXPOSURE. TOXIC
GASES CAN BE FATAL.

Medical Cond Aggravated by Exposure:SOME WORKERS MAY BE AFFECTED BY A
PRE-EXISTING CONDITION OR OTHER OCCUPATIONAL ILLNESS BECAUSE OF THE
WIDE VAR
IATION IN INDIVIDUAL SUSCEPTIBILITIES.

===== First Aid Measures =====

First Aid:IN CASE OF ELECTRICAL SHOCK, TURN OFF POWER PRIOR TO REMOVAL
FROM EXPOSURE AREA AND ADMINISTRATION OF FIRST AID. REMOVE FROM
EXPOSURE AREA AND CALL FOR MEDICAL AID. ADMINISTER OXYGEN IF
BREATHING IS D IFFICULT. IF NOT BREATHING, BEGIN ARTIFICIAL
RESPIRATION. IF NO DETECTABLE PULSE, BEGIN EXTERNAL HEART MASSAGE.
EMPLOY FIRST AID TECHNIQUES RECOMMENDED BY THE

AMERICAN RED CROSS.

===== Fire Fighting Measures =====

Extinguishing Media:USE WATER FOG, CARBON DIOXIDE, FOAM, OR DRY CHEMICAL.

Fire Fighting Procedures:WEAR FIRE FIGHTING PROTECTIVE EQUIPMENT AND A FULL FACED SELF CONTAINED BREATHING APPARATUS.

Unusual Fire/Explosion Hazard:COMBUSTION OR HEAT OF FIRE MAY PRODUCE HAZARDOUS DECOMPOSITION PRODUCTS AND VAPORS.

===== Accidental Release Measures =====

Spill Release Procedu

res:CLEAN UP ANY GRINDING DUST OR WASTE RESIDUES AND PLACE IN SUITABLE DOT APPROVED CONTAINERS AND DISPOSE OF IN FULL COMPLIANCE WITH FEDERAL, STATE AND LOCAL REGULATIONS. AVOID INHALATION AND SKIN EXPOSURE.

===== Handling and Storage =====

Handling and Storage Precautions:WEAR GLOVES AND FLAME RETARDANT CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO HEAT WHEN HOT CUTTING OR WELDING.

Other Precautions:PROVIDE PROTECTIVE SCREENS TO SHIELD OTHERS. WHEN ELECTRODES AND FLUXES ARE CONSUMED, THE FUME AND GAS DECOMPOSITION PRODUCTS GENERATED ARE DIFFERENT IN FORM FROM THE INGREDIENTS LISTED. NEW COMPOUNDS NOT IN THE ELECTRODES MAY FORM.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:USE WELD FUME RESPIRATOR OR AIR SUPPLIED RESPIRATOR WHEN CUTTING, GRINDING OR WELDING IN A CONFINED SPACE OR WHERE LOCAL EXHAUST OR GENERAL VENTILATION DOES NOT KEEP EXPOSURE

BELOW RECOMMENDED LIMITS. USE ONLY NIOSH APPROVED RESPIRATORS.

Ventilation:USE ENOUGH VENTILATION WHEN CUTTING, GRINDING OR WELDING TO KEEP THE DUST, FUMES & GASES FROM THE WORKERS BREATHING ZONE

Protective Gloves:WELDERS LEATHER GLOVES

Eye Protection:OSHA APPROVED GOGGLES/FACE SHIELD W/LENS

Other Protective Equipment:FLAME RETARDANT CLOTHING WHEN CUTTING, GRINDING OR WELDING. DO NOT EXPOSE SKIN TO HEAT WHEN HOT CUTTING OR WELDING.

Work Hygienic Practices:WASH THOROUGHLY BEFORE

ORE EATING OR SMOKING.

LAUNDER CONTAMINATED CLOTHING BEFORE REUSE.

Supplemental Safety and Health

WELDING AND HOT CUTTING FUMES & GASES CANNOT BE CLASSIFIED SIMPLY.

THEIR COMPOSITION AND QUANTITY ARE DEPENDENT ON THE METAL BEING WELDED, THE PROCEDURES, PROCESSES AND THE TYPE OF WIRE OR ELECTRODES USED. OTHER INFLUENCING FACTORS ARE THE PRESENCE OF CONTAMINANTS. CHLORINATED SOLVENTS MAY DECOMPOSE TO TOXIC GASES.

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===== Physical/Chemical Properties =====

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HCC:N1

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===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid: YES

STRONG OXIDIZING AGENTS

Stability Condition to Avoid: HIGH HEAT, OPEN FLAMES AND OTHER SOURCES OF IGNITION

Hazardous Decomposition Products: WELDING AND CUTTING OPERATION MAY INCLUDE OXIDES OF THE METALS, CHROMATES, FLUORIDES, COMPLEX METALLICS, AND OZONE.

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===== Disposal Considerations =====

Waste Disposal Methods: DISPOSE IN ACC

ORDNANCE WITH FEDERAL, STATE & LOCAL REGULATIONS.

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