

ALLOY RODS CORPORATION -- ATOM ARC COVERED LOW HYDROGEN ELECTRODES --
3439-01-038-5113

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Product Identification
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Product ID:ATOM ARC COVERED LOW HYDROGEN ELECTRODES

MSDS Date:01/01/1987

FSC:3439

NIIN:01-038-5113

MSDS Number: BSFJV

=== Responsible Party ===

Company Name:ALLOY RODS CORPORATION

Address:WILSON AVENUE

Box:517

City:HANOVER

State:PA

ZIP:17331

Info Phone Num:717-637-8911

Emergen

cy Phone Num:717-637-8911

CAGE:84021

=== Contractor Identification ===

Company Name:ESAB GROUP INC

Address:801 WILSON AVENUE

Box:517

City:HANOVER

State:PA

ZIP:17331

Country:US

Phone:717-637-8911 OR 800-933-7070

CAGE:84021

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Composition/Information on Ingredients
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Ingred Name:IRON

CAS:7439-89-6

RTECS #:NO4565500

Other REC Limits:5MG/M3

OSHA PEL:10MG/M3

ACGIH TLV:5MG/M3

Ingred Name:SILICON

CAS:7440-21-3

RTECS #:VW0400000

Other REC Limits:10MG/M3

OSHA PEL:10 MG/M3 TDUS

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ACGIH TLV:10 MG/M3 TDUST; 9192

Ingred Name:SODIUM SILICATE

CAS:6834-92-0

RTECS #:VV9275000

OSHA PEL:5MG/M3 (RESP. DUST)

ACGIH TLV:0.1MG/M3(Resp.DUST)

Ingred Name:CALCIUM CARBONATE (MARBLE) (LIMESTONE)

CAS:1317-65-3

RTECS #:EV9580000

Other REC Limits:10MG/M3

OSHA PEL:15 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9192

Ingred Name:TITANIUM DIOXIDE

CAS:13463-67-7

RTECS #:XR2275000

Other REC Limits:10MG/M3

OSHA PEL:10 MG/M3 TDUST

ACGIH TLV:10 MG/M3 TDUST; 9192

Ingred Name:MANGANESE (SARA III)

CAS:74

39-96-5

RTECS #:OO9275000

Other REC Limits:5MG/M3 (C)

OSHA PEL:5 MG/M3 DUST

ACGIH TLV:5 MG/M3 DUST 9192

Ingred Name:NICKEL (SARA III)

CAS:7440-02-0

RTECS #:QR5950000

OSHA PEL:1 MG/M3

ACGIH TLV:1 MG/M3; 9192

Ingred Name:POTASSIUM SILICATE

CAS:1312-76-1

OSHA PEL:5MG/M3 (Resp.DUST)

ACGIH TLV:0.1MG/M3(Resp.DUST)

Ingred Name:CALCIUM FLUORIDE

CAS:7789-75-5

RTECS #:EW1760000

Other REC Limits:2.5MG/M3

OSHA PEL:2.5 MG/M3 (F)

ACGIH TLV:2.5 MG/M3 (F); 8990

Ingred Name:POTASSIUM FELDSPAR

Other REC Limit

s:10MG/M3(NUISANCE)
OSHA PEL:NOT LISTED
ACGIH TLV:NOT LISTED

Ingred Name:ZIRCON (ZIRCONIUM IV,SILICATE)
CAS:14940-68-2
RTECS #:ZH9000000
Other REC Limits:5 MG/M3
OSHA PEL:5 MG/M3/10 STEL (ZR)
ACGIH TLV:5 MG/M3/10 STEL (ZR)

Ingred Name:COPPER (SARA III)
CAS:7440-50-8
RTECS #:GL5325000
Other REC Limits:NONE RECOMMENDED
OSHA PEL:0.1MG/M3 FUME/1 DUST
ACGIH TLV:0.2MG/M3 FUME; 9293
EPA Rpt Qty:5000 LBS
DOT Rpt Qty:5000 LBS

Ingred Name:MOLYBDENUM (INSOLUBLE COMPOUNDS)
CAS:7439-98-7
RTECS #:QA468000
0
Other REC Limits:NONE RECOMMENDED
OSHA PEL:15 MG/M3 TDUST
ACGIH TLV:10 MG/M3; 9293

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===== Hazards Identification =====

LD50 LC50 Mixture:TLV FOR WELDING FUMES IS 5 MG/MG3
Routes of Entry: Inhalation:YES Skin:NO Ingestion:NO
Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:NO
Health Hazards Acute and Chronic:ACUTE: FUMES AND GASES CAN CAUSE EYES
AND UPPER RESPIRATORY SYSTEM IRRITATION, AND CENTRAL NERVOUS SYSTEM
EFFECTS. ARC RAYS CAN INJURE EYES
AND BURN SKIN. ELECTRIC SHOCK CAN
KILL. NOISE CAN DAMAGE HEA RING. CHRONIC: NEUROLOGICAL DAMAGE, LUNG
FIBROSIS, PNEUMOCONIOSIS.
Explanation of Carcinogenicity:NICKEL AND CHROMIUM ARE SUSPECTED
CARCINOGENS.
Effects of Overexposure:SHORT TERM EXPOSURE: NAUSEA, FEVER, DIZZINESS,
DRYNESS, IRRITATION OF EYES, NOSE AND THROAT, SKIN SENSITIVITY,
WATERY EYES, HEADACHE, BREATHING DIFFICULTY, FREQUENT COUGHING,
SHORTNESS OF BREATH.
Medical Cond Aggravated by Exposure:AGGRAVATION O

F EXISTING RESPIRATORY
OR ALLERGIC CONDITIONS. SMOKING SEEMS TO INCREASE THESE RISKS.

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First Aid Measures
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First Aid:INHALATION: REMOVE FROM EXPOSURE. IF BREATHING IS DIFFICULT,
GIVE OXYGEN. IF NOT BREATHING, GIVE CPR. IF NO DETECTABLE PULSE,
GIVE HEART MASSAGE. EYES: FLUSH WITH LARGE AMOUNTS OF WATER FOR AT
LEAST 15 MINUTES. SKIN: WASH WITH SOAP AND WATER. INGESTION: SEEK
MEDICAL ATTENTION.

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Fire Fighting Measures
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Flash Point:NONE
Extinguishing Media:USE MEDIA APPROPRIATE FOR SURROUNDING FIRE.
Fire Fighting Procedures:USE A SELF-CONTAINED BREATHING APPARATUS AND
FULL PROTECTIVE EQUIPMENT.A DIRECT STREAM OF WATER ON SMOLDERING
METAL CAN BE DANGEROUS.
Unusual Fire/Explosion Hazard:WELDING ARCS & SPARKS CAN IGNITE
COMBUSTIBLE PRODUCTS.

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Accidental Release Measures
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Spill Release Procedures:CLEAN UP ANY GRINDING DUST OR W
ASTE RESIDUE &
PLACE IN APPROPRIATE DISPOSAL CONTAINER.
Neutralizing Agent:NONE

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Handling and Storage
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Handling and Storage Precautions:STORE IN DRY AREA. ELECTRODES EXPOSED
TO MOISTURE MAY EXPLODE VIOLENTLY IF USED. DRY MOIST RODS BY BAKING
AT 300F FOR TEN HOURS.
Other Precautions:TRAIN WELDER TO KEEP HIS HEAD OUT OF THE FUMES.
MONITOR AIR TO ENSURE ACCEPTABLE EXPOSURES. AVOID ELECTRICAL SHOCK
BY MAINTAINING DRY WORK AREA.

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Exposure Controls/Personal Protection
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Respiratory Protection:WHERE ENVIRONMENTAL CONTROLS ARE LACKING OR IN
ENCLOSED SPACES USE AN AIR SUPPLIED SELF-CONTAINED BREATHING
APPARATUS.

Ventilation:LOCAL EXHAUST

Protective Gloves:WELDER'S GLOVES

Eye Protection:HELMET OR FACE SHIELD WITH FILTER LENS

Other Protective Equipment:SUBSTANTIAL DARK CLOTH,ARM PROTECTOR,APRON,
HAT,SHOULDER PROTECTION.

Work Hygienic Practices:WASH AFTER HANDLING.USE REASONABLE CARE.

Supple

mental Safety and Health
DEFINITIVE SPEC=MIL-8018-C3 0.125.

===== Physical/Chemical Properties =====

HCC:N1

Solubility in Water:INSOLUBLE

Appearance and Odor:WELDING ROD 0.125 INCHES DIAMETER BY 14 INCHES
LONG.

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

NONE SPECIFIED BY MANUFACTURER.

Stability Condition to Avoid:NONE SPECIFIED BY MANUFACTURER.

Hazardous Decomposition Products:FLUORIDES,OXIDES

OF

IRON,MANGANESE,SILICON,NICKEL,CHROMIUM,MOLYBDENUM,COPPER,CO,CO*2,OZ
ONE,NITROGEN OXIDES.

===== Disposal Considerations =====

Waste Disposal Methods:DISPOSE OF IN ACCORDANCE WITH FEDERAL,STATE AND
LOCAL REGULATIONS.

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