

3M, INDUSTRIAL SPECIALTIES DIVISION -- SCOTCH-WELD 1838 B/A, TAN EPOXY ADHESIVE, PART A -- 8040-01-023-4173

===== Product Identification =====

Product ID:SCOTCH-WELD 1838 B/A, TAN EPOXY ADHESIVE, PART A

MSDS Date:12/01/1993

FSC:8040

NIIN:01-023-4173

Kit Part:Y

MSDS Number: BXWDC

=== Responsible Party ===

Company Name:3M, INDUSTRIAL SPECIALTIES DIVISION

Address:3M CENTER

City:ST PAUL

State:MN

ZIP:

55144-1000

Country:US

Info Phone Num:612-733-1110

Emergency Phone Num:612-733-1110

CAGE:52152

=== Contractor Identification ===

Company Name:CHEMICAL COMMODITIES AGENCY, INC.

Address:27447 PACIFIC STREET

Box:City:HIGHLAND

State:CA

ZIP:92346-2640

Country:US

Phone:909-864-2310

CAGE:60777

Company Name:MINNESOTA MINING & MFG CO INDUSTRIAL TAPE & SPECIALTIES  
DIV

Address:3M CENTER

Box:City:ST PAUL

State:MN

ZIP:55144-1000

Country:US

Phone:1-800-364-3577

CAGE:52152

===== Composition/Inform

ation on Ingredients =====

Ingred Name:POLYAMID RESIN  
CAS:68410-23-1  
Fraction by Wt: 60-100%

Ingred Name:TRIETHYLENETETRAMINE  
CAS:112-24-3  
RTECS #:YE6650000  
Fraction by Wt: 0.1-1.0%

Ingred Name:CLAY  
CAS:68953-58-2  
Fraction by Wt: 5-10%

Ingred Name:AMORPHOUS SILICA  
CAS:112945-52-5  
RTECS #:VV7310000  
Fraction by Wt: 1-5%  
Other REC Limits:NONE RECOMMENDED  
OSHA PEL:6 MG/M3  
ACGIH TLV:10 MG/M3

===== Fire Fighting Measures =====

Extinguishing Media:CO2, DRY CHEMICAL, FOAM.

Fire Fighting Procedures:WEAR FULL PROTECTIVE CLOTH INCLUDE HELMET/SELF-CONTAINED,+PRESS OR PRESS DEMAND BREATH APPARATUS,BUNKER COAT,ANTS,BANDS FOR ARMS/WAIST/LEGS,FACEMASK,EXPO HEAD.

Unusual Fire/Explosion Hazard:NO UNUSUAL FIRE OR EXPLOSIVE HAZARDS ARE ANTICIPATED.

===== Exposure Controls/Personal Protection =====

Supplemental Safety and Health

===== Physical/Chemical Properties =====

HCC:V7  
Spec Gravity:0.95

Solubility in Water:NIL

Appearance and Odor:AMBER, PASTE, AMINE ODOR

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

NONE SPECIFIED BY MANUFACTURER.

Stability Condition to Avoid:HEAT GENERATED DURING CURE.DO NOT CURE  
MASS