

PRAXAIR SURFACE TECHNOLOGIES INC -- NI-568 PRODUCT CODE: ZNI568-00KG --
3439-01-426-5427

===== Product Identification =====

Product ID:NI-568 PRODUCT CODE: ZNI568-00KG
MSDS Date:06/06/1994
FSC:3439
NIIN:01-426-5427
Status Code:A
MSDS Number: CJWVJ
=== Responsible Party ===
Company Name:PRAXAIR SURFACE TECHNOLOGIES INC
Address:1555 MAIN STREET
City:INDIANAPOLIS
State:IN
ZIP:46224-3283
Country:US

In
fo Phone Num:317-240-2650
Emergency Phone Num:(800)424-9300
Preparer's Name:MICHELLE ALEXANDER
Chemtrec Ind/Phone:(800)424-9300

CAGE:0FGH2
=== Contractor Identification ===
Company Name:PRAXAIR SURFACE TECHNOLOGIES INC
Address:1555 MAIN STREET
Box:City:INDIANAPOLIS
State:IN
ZIP:46224-3283
Country:US
Phone:317-240-2650
CAGE:0FGH2

Company Name:STARGHILL TECHNOLOGIES CORP
Address:3850 OAKMAN BLVD
Box:City:DETROIT
State:MI
ZIP:48204-1119
Country:US
Phone:313-933-4141
Contract Num:SP0450-95-D-4037
CA

GE:0VYG8

===== Composition/Information on Ingredients =====

Ingred Name:CHROMIUM

CAS:7440-47-3

RTECS #:GB4200000

Minumum % Wt:5.

Maxumum % Wt:20.

OSHA PEL:1 MG/M3

ACGIH TLV:0.5 MG/M3

EPA Rpt Qty:1 LB

DOT Rpt Qty:1 LB

Ingred Name:NICKEL

CAS:7440-02-0

RTECS #:QR5950000

Minumum % Wt:50.

Maxumum % Wt:75.

OSHA PEL:1 MG/M3

ACGIH TLV:1 MG/M3

Ingred Name:SILICON

CAS:7440-21-3

RTECS #:VW0400000

Minumum % Wt:5.

Maxumum % Wt:20.

OSHA PEL:15 MG/M3

ACGIH TLV:10 MG/M3

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=== Hazards Identification =====

LD50 LC50 Mixture:NONE SPECIFIED BY MANUFACTURER.

Routes of Entry: Inhalation:YES Skin:YES Ingestion:YES

Reports of Carcinogenicity:NTP:YES IARC:YES OSHA:YES

Health Hazards Acute and Chronic:SKIN:MAY CAUSE ALLERGIC DERMATITIS,
WITH REDNESS & PAPULAR FORMATION IN SUSCEPTABLE INDIVIDUALS. MAY
CAUSE ULCERS PROGRESSING TO DRY & SCALY SKIN, FEVER. EYE:MAY CAUSE
IRRITATION, EXPERIENCED AS REDNESS & EXCESS REDNESS OF THE
CONJUNCTIVAE

CTIVA. SWALLOWING: MAY CAUSE NAUSEA, ABDOMINAL PAIN, VOMITING, DIARRHEA, CENTRAL NERVOUS SYSTEM DEPRESSION, & BURNING SENSATION. INHALATION:MAY CAUSE RESPIRATORY TRACT IRRITATION, WITH CHEST PAIN, VOIMITING, DIARRHEA, BURNING SENSATION, & CENTRAL NERVOUS SYSTEM DEPRESSION. MAY ALSO CAUSE INTERSTITIAL PNEUMONITIS & SENSITIZATION OF THE RESPIRATORY TRACT IN SUSCEPTIB LE PERSONS.

Explanation of Carcinogenicity:NICKEL AND CHROMIUM HAVE BEEN DETERMINED TO CAUSE CANCER IN EXPE

RMENTAL ANIMALS (IARC, NTP). NICKEL IS

LISTED AS A PROBABLE HUMAN CARCINOGEN. CHROMIUM IS LISTED AS A HUMAN CARCINOGEN. CHRONIC ECZEMA/N EURODERMATITIS FROM NICKEL DOES NOT REQUIRE CONTINUOUS METAL CONTACT.

Effects of Overexposure:MAY CAUSE SENSITIZATION IN SUSCEPTABLE INDIVIDUALS. CHRONIC EXPOSURE TO THE EYE CAN CAUSE CORNEAL DAMAGE, POLYCYTHEMIA, HYPERPLASIA OF THE THYROID GLAND AND DAMAGE TO THE ALPHA CELLS OF THE PANCREAS. REPEATED INHALATION MAY CAUSE EMPHYSEMA

OR PULMONARY FIBROTIC DISEASE. CHRONIC SKIN CONTACT MAY SPREAD TO THE WHOLE BODY WITH LESIONS, ITCHING, SORENESS, BURNING SENSATION AND REDNESS.

Medical Cond Aggravated by Exposure:BREATHING OF DUST MAY AGGRAVATE ASTHMA AND INFLAMMATORY OR FIBROTIC PULMONARY DISEASE. MAY ALSO AGGRAVATE AN EXISTING DERMATITIS.

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===== First Aid Measures =====

First Aid:SWALLOWING:GIVE AT LEAST 2 GLASSES OF MILK OR WATER. INDUCE VOMITING, UNLESS PATIENT IS UNCONSCIOUS. CALL A PHYSICIAN.

SKIN:WASH THOROUGHLY WITH SOAP & WATER. INHALATIO: REMOVE TO FRESH AIR. GIVE ARTI FICIAL RESPIRATION IF NOT BREATHING. OXYGEN MAY BE GIVEN IF NECESSARY. CALL A PHYSICIAN. EYES: FLUSH THOROUGHLY WITH PLENTY OF WATER. IF DISCOMFORT PERSISTS, SEEK MEDICAL ATTENTION. PREFERABLY AN OPTH ALMOLOGIST. NOTES TO PHYSCIAN:THE HAZARDS OF THIS MATERIAL ARE MAINLY DUE TO ITS SENSITIZING AND MILD IRRITATING PROPERTIES. THERE IS NO SPECIFIC ANTIDOTE.

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===== Fire Fighting Measures =====

Flash Point:NONE

Upper Limits:0.00%

Extinguishing Media:USE SPECIAL DRY POWDER METAL EXTINGUISHING MATERIAL TO EXTINGUISH METAL FIRES. USE APPROPRIATE EXTINGUISHER FOR COMBUSTABLE MATERIALS THAT MAY BE IGNITED BY THE THERMAL SPRAY FLAME.

Fire Fighting Procedures:NONE SPECIFIED BY MANUFACTURER.

Unusual Fire/Explosion Hazard:NONE SPECIFIED BY MANUFACTURER.

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===== Accidental Release Measures =====

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Spill Release Procedures:WEAR PROTECTIVE EQUIPMENT TO PROTECT AGAINST HAZARDS AND DISPOSE OF PER WASTE DISPOSAL METHOD.

Neutralizing Agent:NONE SPECIFIED BY MANUFACTURER.

===== Handling and Storage =====

Handling and Storage Precautions:NONE SPECIFIED BY MANUFACTURER.

Other Precautions:CAUTION: WHEN THERMAL SPRAYING - ELECTRICITY CAN CAUSE FATAL SHOCK! DO NOT TOUCH LIVE ELECTRICAL PARTS! ARC RAYS CAN BURN EYES AND SKIN! WEAR RECOMMENDED EYE AND BODY PROTECTION.

FUMES, GAS, AND DUST CAN HARM YOUR HEALTH. PROVIDE ENOUGH VENTILATION AND WEAR RESPIRATOR IF REQUIRED.

===== Exposure Controls/Personal Protection =====

Respiratory Protection:DEPENDS UPON SPECIFIC USE, CONDITION, AND LOCATION. IF THERE IS DUSTINESS, WEAR RESPIRATOR SELECTED PER OSHA 1910.134, AND OSHA 29 CFR 1910.252 AND ANSI Z49.1.

Ventilation:LOCAL DUST PICK UP AND VENTILATION RECOMMENDED.

Protective Gloves:NOT REQUIRED.

Eye Protection:

WHEN DUSTY USE GOGGLES PER OSHA 1910.134

Other Protective Equipment:SEE ANSI Z49.1, ANSI Z87.1, ANSI Z88.2 FOR HELMETS, FACE SHIELDS AND GOGGLES.

Work Hygienic Practices:NONE SPECIFIED BY MANUFACTURER.

Supplemental Safety and Health

NONE SPECIFIED BY MANUFACTURER.

===== Physical/Chemical Properties =====

HCC:N1

Boiling Pt:B.P. Text:NONE

Vapor Density:N/VOLATILE

Evaporation Rate & Reference:UNAVAILABLE

Appearance and Odor:DUSTY DARK GRAY POWDER

Percent Volatiles

by Volume:0

===== Stability and Reactivity Data =====

Stability Indicator/Materials to Avoid:YES

NONE KNOWN.

Stability Condition to Avoid:NONE KNOWN.

Hazardous Decomposition Products:WHEN THERMAL SPRAYING, WILL VARY WITH OPERATING CONDITIONS. REASONABLY EXPECTED DECOMPOSITION PRODUCTS OF NORMAL OPERATION FROM THIS THERMAL SPRAY POWDER INCLUDE OXIDES OF THE LISTED INGREDIENTS.

===== Toxicological Information =====

Toxicity

Ecological Information:NONE SPECIFIED BY MANUFACTURER.

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===== Ecological Information =====

Ecological:NONE SPECIFIED BY MANUFACTURER.

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===== Disposal Considerations =====

Waste Disposal Methods:DISPOSE OF WASTE PER LOCAL, STATE, AND FEDERAL REGULATIONS.

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===== MSDS Transport Information =====

Transport Information:NONE SPECIFIED BY MANUFACTURER.

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===== Regulatory Information ==

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SARA Title III Information:PRODUCT CONTAINS THE FOLLOWING TOXIC CHEMICALS SUBJECT TO THE REPORTING REQUIREMENTS OF SECTION 313 OF THE EMERGENCY PLANNING AND COMMUNITY RIGHT TO KNOW ACT OF 1986 AND OF 40 CFR 372: CHROMIUM, CAS# 7440-47-3,