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Product ID: PYROMET 680 HI TEMP ALLOY, 5510941 MSDS Date:10/01/2000 FSC:3439 NIIN:00-882-7351 Status Code:A MSDS Number: CLBRN === Responsible Party === Company Name: CARPENTER TECHNOLOGY CORP Address:101 W BERN ST Box:14662 City:READING State:PA ZIP:19612-4662 Country:US Info Phone Num:610-208-2134 / 610-208-2457/2463 Emergency Phone Num:610-208-2134; 208-2457 Resp. Party Other MSDS Num.: REV NO 5 CAGE:71321 === Contractor Identification === **Company Name: AERO MIST INC** Address:990 INDUSTRIAL PARK DR Box:City:MARIETTA State:GA ZIP:30062-2433 Country:US Phone:404-422-2071 Contract Num:SP0490-96-MBS86 CAGE:52435 Company Name: CARPENTER TECHNOLOGY CORP Address:101 W BERN ST Box:14662 City:READING State:PA ZIP:19612-4662 Country:US Phone:610-208-2134 / 610-208-2457/2457 CAGE:7132

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**Company Name: JO-JON INC** Address:360 FREEPORT BLVD SUITE 1 & 2 Box:UNKNOW City:SPARKS State:NV ZIP:89431 Country:US Phone:702-356-6988 Contract Num:SP0490-99-M-W524 CAGE:009J0 Ingred Name:NICKEL CAS:7440-02-0 RTECS #:QR5950000 = Wt:47.7 OSHA PEL:1 MG/M3 ACGIH TLV:1 MG/M3 Ingred Name:CHROMIUM CAS:7440-47-3 RTECS #:GB4200000 = Wt:21.5 OSHA PEL:0.5 MG/M3 ACGIH TLV:0.5 MG/M3 EPA Rpt Qty:1 LB DOT Rpt Qty:1 LB Ingred Name: IRON (REGULATED IN OXIDE FORM) CAS:1309-37-1 RTECS #:NO7400000 = Wt:18. OSHA PEL:10 MG/M3 ACGIH TLV:5 MG/M3;2 PPM Ingred Name:MOLYBDENUM CAS:7439-98-7 RTECS #:QA4680000 = Wt:8.8 OSHA PEL:5 MG/M3 (SOL) ACGIH TLV:10 MG/M3 (INSOL) Ingred Name:MANGANESE CAS:7439-96-5 RTECS #:009275000 = Wt:.6 OSHA PEL:5 MG/M3 C ACGIH TLV:0.2 MG/M3 C Ingred Name:TUNGSTEN CAS:7440-33-7 RTECS #:YO7175000 = Wt:.6 **OSHA PEL:NONE** ACGIH TLV:5 MG/M3, 10 MG/M3 C

ACGIH TLV:10 MG/M3 Ingred Name:COPPER CAS:7440-50-8 RTECS #:GL5325000 = Wt:.1 Other REC Limits:0.1 MG/M3 (FUME) OSHA PEL:1 MG/M3 ACGIH TLV:1 MG/M3 EPA Rpt Qty:5000 LBS DOT Rpt Qty:5000 LBS Routes of Entry: Inhalation: YES Skin: YES Ingestion: YES Reports of Carcinogenicity:NTP:YES IARC:YES Health Hazards Acute and Chronic: AS SHIPPED, THE METAL PRODUCT IS AN ARTICLE. THE LIKELIHOOD FOR HAZARDOUS CONSEQ UENCES THROUGH EYE, SKIN CONTACT, INHALATION, OR INGESTION WOULD BE CONSIDERED MINIMAL. HOWEVER, IF YOUR PROCESS INVOLVE S GRINDING, MELTING, WELDING, CUTTING, OR OTHER PROCESS THAT CAUSES RELEASE OF DUST OR FUME, HAZARDOUS LEVELS OF THESE ALLOYS COULD BE GENERATED. INHALATION: PRIMARY ROUTE OF EXPOSURE, STEEL DUSTS AND FUMES MAY CAUSE IRRITATION TO THE RESPIRATORY TRACT. CHRONIC EXPOSURE MAY AGGRAVATE PRE-EXISTING CONDITIONS. SKIN AND EYE CONTACT: MAY CAUSE IRRITATIO Ν OR SKIN SENSITIVITY, INGESTION: CERTAIN CONSTITUENTS MAY BE HARMFUL IF SWALLOWED. Explanation of Carcinogenicity:LIST OF CHEMICALS KNOWN TO CAUSE CANCER AND REPRODUCTIVE TOXICITY INCLUDES HEXAVALENT COMPOUNDS OF CHROMIUM AND NICKEL DUST FROM PYROMETALLURGICAL PROCESSING. Effects of Overexposure:SYMPTOMS ARE FLU-LIKE INCLUDING: SHORTNESS OF BREATH, COUGHING, MUSCLE PAIN, FEVER AND CHILLS. GENERALLY, SYMPTOMS RESOLVE WITH REST IN A FEW DAYS. ALSO SYMPTOMS BASED ON IN DIVIDUAL INGREDIENTS: EYES: IRRITATION. SKIN: IRRITATION, CONTACT DERMATITIS, ULCERATION, ALLERGIC REACTIONS. INHALATION: IRRITATION OF MUCOUS MEMBRANES, FIBROSIS, NASAL IRRITATION, CANCER, KIDNEY AND LIVER DAMAGE, FUME FEVER, SIDEROSIS, CNS SYMPTOMS, HEADACHE, CHANGES IN MOTOR ACTIVITY AND PSYCHOLOGICAL DISTURBANCES. Medical Cond Aggravated by Exposure: CHRONIC EXPOSURE TO ALLOY DUSTS AND FUMES MAY AGGRAVATE PRE-EXISTING CONDITIONS. 

OSHA PEL:15 MG/M3

First Aid: AS SHIPPED, THE METAL PRODUCT IS AN ARTICLE. THE LIKELIHOOD FOR HAZARDOUS CONSEQUENCES THROUGH EYE OR SKIN CONTACT, INHALATION , OR INGESTION WOULD BE CONSIDERED MINIMAL. INHALTION: REMOVE PERSON FROM EXPOSURE TO FRESH AIR. IF BREATHING DIFFICULTY OCCURS, GET PROMPT MEDICAL ATTENTION. SKIN/EYE CONTACT: FLUSH EYES WITH PLENTY OF WATER FOR 15 MINUTES, SEEK MEDICAL ATTENTION IF IRRITATION PERSISTS. WA SH SKIN WITH SOAP AND WATER, IF R ASH DEVELOPS, SEEK MEDICAL ATTENTION. INGESTION: SEEK MEDICAL ATTENTION. Flash Point:NOT COMBUSTIBLE Extinguishing Media: IN THE FORM SHIPPED, THESE SPECIALTY METALS ARE NOT COMBUSTIBLE. Fire Fighting Procedures: NO SPECIAL INSTRUCTIONS OR EQUIPMENT FOR PRODUCT AS SHIPPED. Unusual Fire/Explosion Hazard: IN THE FORM SHIPPED, HAZARDOUS DECOMPOSITION PRODUCTS ARE NOT EXPECTED. =========== Accidental Releas Spill Release Procedures: LAND / WATER SPILL: AS SHIPPED, THIS PRODUCT DOES NOT POSE A HAZARD TO THE ENVIRONMENT. Handling and Storage Precautions: STORE AWAY FROM ACIDS AND OXIDIZERS. Respiratory Protection: IF INDUSTRIAL HYGENE MONITORING REVEALS AN OVEREXPOSURE DURING THE PROCESSING OF THE PRODUCT, ENGINEERING CONT ROLS ARE REQUIRED TO BE INSTALLED TO REDUCE EXPOSURES BELOW OSHA PERMISSIBLE EXPOSURE LIMI TS. IN THE ABSENCE OF FEASIBLE ENGINEERING CONTROLS, WEAR A NIOSH APPROVED RESPIRATOR FOR PROTECTION FOR THE TYPE OF PARTICULATE GENERATED. Ventilation: LOCAL EXHAUST VENTILATION RECOMMENDED TO CONTRROL EMISSIONS NEAR THE SOURCE OF METAL BEING CUT, GROUND, WELDED, OR MELTED. Protective Gloves: LEATHER GLOVES WHEN HEATING STEEL PRODUCT. Eye Protection: SAFETY GLASSES AND FACE SHIELD WHEN GRINDI

NG Other Protective Equipment:ADDITIONAL PERSONAL PROTECTIVE EQUIPMENT IS DEPENDENT ON THE OPERATION PERFORMED. Supplemental Safety and Health

HCC:N1 Melt/Freeze Pt:=1315.6C, ######F M.P/F.P Text:2400F TO 2800F Spec Gravity:7.5-8.5 Solubility in Water:INSOLUBLE Appearance and Odor:GRAY SOLID; ODORLESS.

Stability Indicator/Materials to Avoid:YES ACIDS, B ASES, AND OXIDIZERS Hazardous Decomposition Products:NONE FOR PRODUCT AS SHIPPED. Conditions to Avoid Polymerization:WILL NOT OCCUR.

Toxicological Information:SPECIALTY STEEL ALLOYS ARE GENERALLY NOT CONSIDERED HAZARDOUS IN THE FORM SHIPPED (SOLID BAR, WIRE, STRIP OR BILLETS). HOWEVER, IF YOUR PRICESS INVOLVES GRINDING, MELTING, WELDING, CUTTING OR ANY OTHE R PROCESS THAT CAUSES RELEASE OF DUSTOR FUME, HAZAREIUS

LEVELS OF DUST OR FUMES OF THE CONSTITUENTS OF THESE ALLOYS COULD BE GENERATED. THE FOLLOWING IS A LIST OF POTENTIAL HEALTH EFFECTS FOR THE HAZA RDOUS ELEMENTS THAT MAY BE CONTAINED IN ANY OF THE ALLOYS. PLEASE REFER TO THE HAZARDOOUS INGREDIENTS PRECEDING FOR A LIST OF THOSE SPECIFIC ELEMENTS CONTAINED IN THE PARTICULAR ALLOY. (CONTD. SEE "E COLOGICAL")

Ecological:(CONTD. FROM "TOXICOLOGICAL") IT IS TH E USERS

RESPONSIBILITY TO ASSESSS POTENTIAL EXPOSURES BASED ON THEIR PROCESSING OF THE PRODUCT. ADDITIONALLY, PROTECTIVE COATINGS MAY HAVE BEEN APPLIED TO THE ST EEL AT THE REQUEST OF THE CUSTOMER. THE COATING WOULD REPRESENT LESS THAN 0.5% OF THE TOTAL MATERIAL PRESENT. MATERIAL SAFETY DATA SHEETS ARE AVAILAGLE FOR THESE COATING PROCUCTS AT YOUR REQUEST. GENE RAL: WELDING FUME, FUMES FRESHLY GENERATED BY THE WELDING OF ZINC, MAGNESIUM, AND COPPER, ARE KNOWN TO CA USE METAL FUME FEVER. INHALATION OF ALUMINUM, IRON, NICKEL, MANGANESE, SELENIUM AND TIN HAVE A LSO (CONTD. SEE "TRANSPORT")

Waste Disposal Methods:RECYCLE METALLIC BYPRODUCTS AS SCRAP IS ENCOURAGED. IF BYPRODUCTS NEED TO BE TREATED AND/OR DISPOSED OF AS WASTES, HAZARDOUS WASTE CHARACTERIZATIONS MUST BE PERFORMED PRIOR TO TREATING AND/OR DISPOSIN G. CONTACT APPROPRIATE PARTIES TO ENSURE COMPLIANCE WITH

FEDERAL, STATE, LOCAL RULES AND REGULATION S RELATED TO WASTE TREATMENT AND DISPOSAL.

Transport Information:FOR HAZARDOUS WASTES: DOT (DEPARTMENT OF TRANSPORTATION): PROPER SHIPPING NAME: HAZARDOUS WASTE SOLID, N.O.S. (COMPONENT A, COMPONENT B); HAZARD CLASS: 9; NA 3077; PACKING GROUP: I I I; EMERGENCY RESP ONSE GUIDE NUMBER: 171. (CONTD. FROM "ECOLOGICAL") BEEN REPORTED TO CAUSE METAL FUME FEVER. SY

MPTOMS ARE FLU-LIKE INCLUDING: SHORTNESS OF BREATH, COUGHING, MUSCLE PAIN, FEVER, AND CHILLS. GENERALLY, SYMPTOMS RESOLVE WITH REST IN A FEW DAYS.

SARA Title III Information:311/312 HAZARDOUS CATEGORIES: NOT APPLICABLE FOR STORAGE OF ITEMS AS SHIPPED, HOWEVER IF PROCESSED, END PRODUCT MAY REQUIRE REPORTING. 313: PRODUCT INGREDIENTS SUBJECT TO REPORTING REQUIREMENTS MAY IN CLUDE: CHROMIUM, NICKEL, MANGANESE

COBALT, COPPER, VANADIUM, TITANIUM, OR ALUMINUM. Federal Regulatory Information:TSCA (TOXIC SUBSTANCES CONTROL ACT): NOT APPLICABLE. CERCLA (COMPREHENSIBLE RESPONSE COMPENSATION AND LIABILITY ACT): NOT APPLICABLE. REGULATIONS SUCH AS CLEAN AIR ACT, CLEAN WATER ACT, RESOURCE CONCE RVATION & RECOVERY ACT MAY APPLY TO THE HANDLING OF STEEL GRINDINGS AND PARTICULATES FROM PROCESSING. State Regulatory Information:CALIFORNIA SAFE DRINKING WATER ACT (PROP 65) LISTING: NICKEL,

## CAS# 7440-02-0; COBALT, CAS# 7440-48-4. GOVERNORS LIST OF CHEMICALS KNOWN TO CAUSE CANCER AND REPRODUCTIVE TOXICITY INCLUDES HEXAVALENT CO MPOUNDS OF CHROMIUM AND NICLEL DUST FROM PYROMETALLURGICAL PROCESSING.

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